

## Handwheels with Retractable Handle

Aluminum, Handle Locked

### SPECIFICATION

#### Bore codes

- Version **B**: Without keyway
- Version **K**: With keyway DIN 6885-1 P9

#### Type

- Type **R**: With revolving retractable handle

#### Wheel body

Aluminum

- Hub machined
- Wheel rim
  - Turned on all sides
  - High-polished
  - Radial and axial runout < 0,4
- Unmachined body shot-blasted

#### Retractable handle GN 798.3 (see page 586)

Plastic, Polyamide (PA)

- Black, matte
- Retracting mechanism
  - Steel, blackened



### INFORMATION

The handle in the handwheels GN 322.3 is locked in a conical bore in the operating position.

For reversal, it must first be pulled from the cone in axial direction.

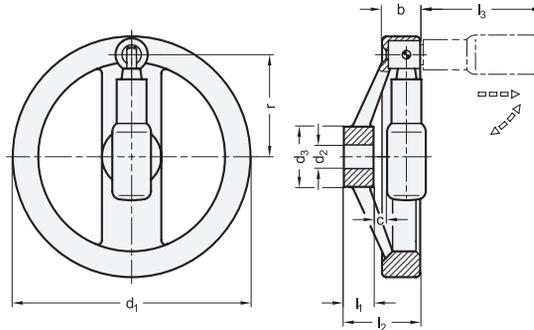
A pressure spring holds the handle in both positions. When swung out, it automatically engages again.

### ACCESSORY

- GN 184 Countersunk Washers (for Axial Fixing) (see page 971)

### TECHNICAL INFORMATION

- Keyway P9 DIN 6885-1 (see page A16)
- Cross Holes GN 110 (see page A17)
- ISO-Fundamental Tolerances (see page A21)
- Plastic Characteristics (see page A2)



#### GN 322.3-B

Description	d <sub>1</sub>	d <sub>2</sub> H7 Bore	b	c	d <sub>3</sub>	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	r	Ø Handle	△
GN 322.3-125-B12-R	125	12	24.5	6.5	31	18	44	60	50	22	440
GN 322.3-140-B14-R	140	14	24.5	6	36	19	45.5	75	57.5	24	550
GN 322.3-160-B14-R	160	14	25	6.5	36	20	47	75	67.5	24	700
GN 322.3-160-B16-R	160	16	25	6.5	36	20	47	75	67.5	24	649
GN 322.3-200-B18-R	200	18	25	7.5	42	24	52.5	85	84	25	1000
GN 322.3-200-B20-R	200	20	25	7.5	42	24	52.5	85	84	25	949
GN 322.3-250-B22-R	250	22	26.5	12	48	28	61	85	111	25	1364

#### GN 322.3-K

Description	d <sub>1</sub>	d <sub>2</sub> H7 Bore	b	c	d <sub>3</sub>	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	r	Ø Handle	△
GN 322.3-125-K12-R	125	12	24.5	6.5	31	18	44	60	50	22	450
GN 322.3-140-K14-R	140	14	24.5	6	36	19	45.5	75	57.5	24	541
GN 322.3-160-K14-R	160	14	25	6.5	36	20	47	75	67.5	24	653
GN 322.3-160-K16-R	160	16	25	6.5	36	20	47	75	67.5	24	650
GN 322.3-200-K18-R	200	18	25	7.5	42	24	52.5	85	84	25	954
GN 322.3-200-K20-R	200	20	25	7.5	42	24	52.5	85	84	25	949
GN 322.3-250-K22-R	250	22	26.5	12	48	28	61	85	111	25	1400